

Solutions through Chromatography Automation

#### **Operating Systems**

Chromperfect, is a chromatography data system designed to run on;









#### The Instrument Work Horse

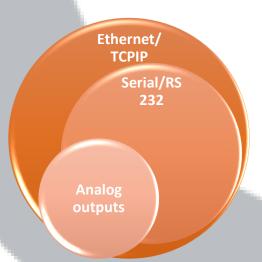
- Technology that bridges control and analytics
- Compact instrumentation
- Analysis at site of production
- Familiar software for the technical professional
- Result information for the non technical colleague

#### **Data Sources**

Chromperfect can acquire, process, and report data from any GC or HPLC

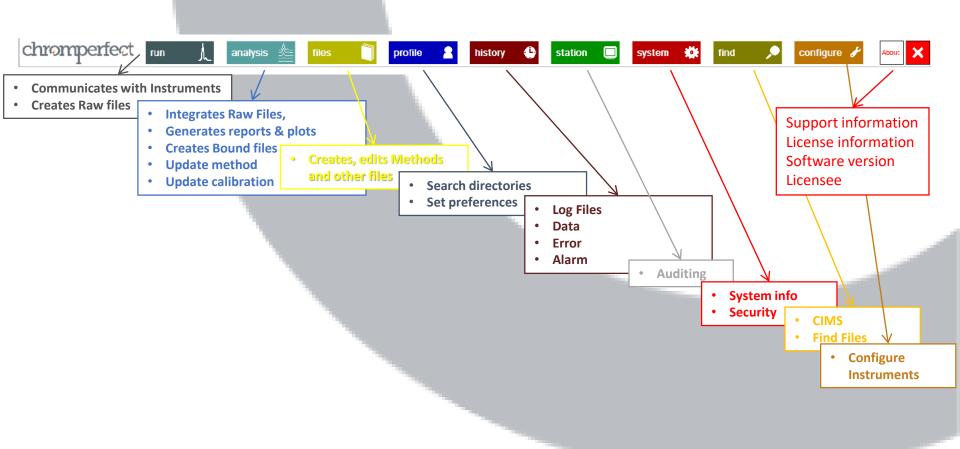


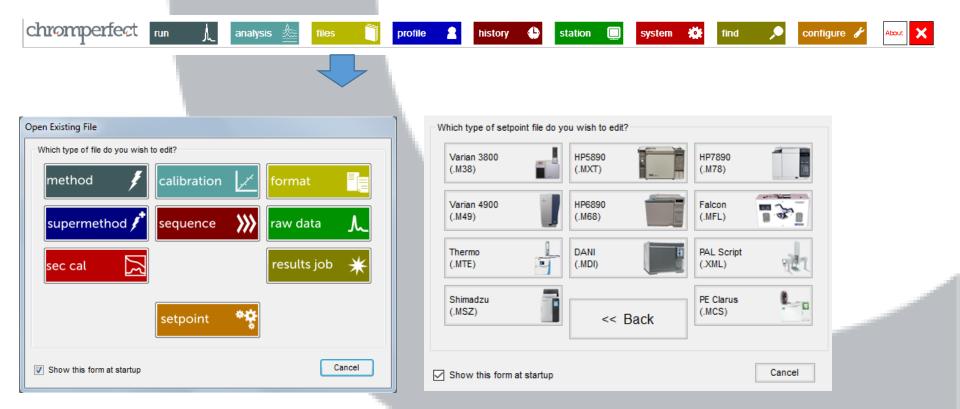






#### **Chromperfect At a Glance**





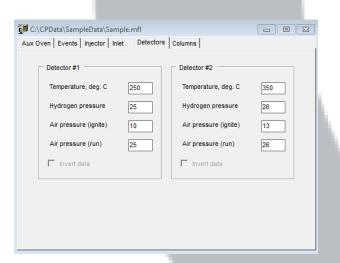
#### New Powerful Compact Instruments

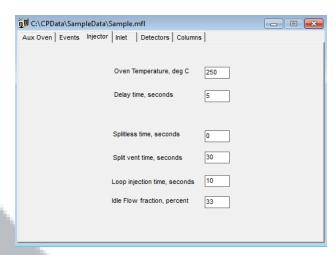


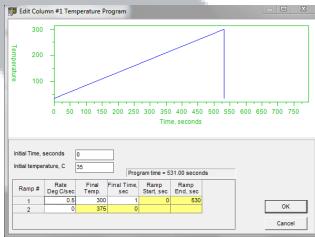




#### Instrument Control



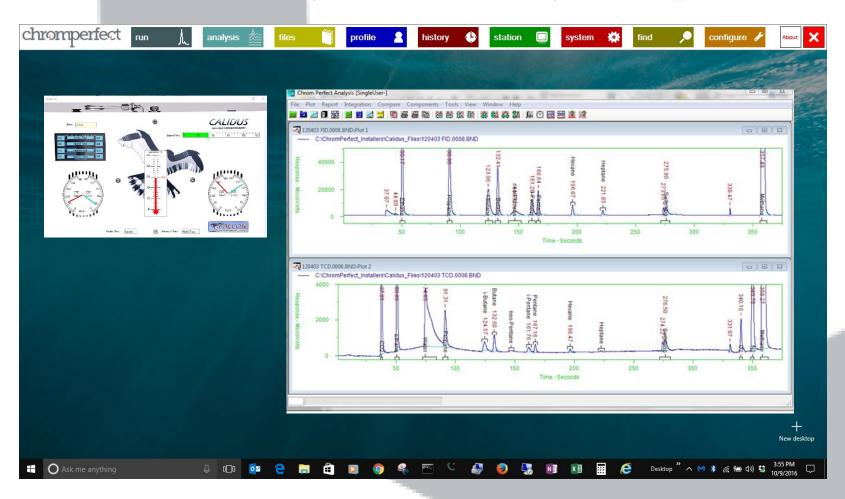




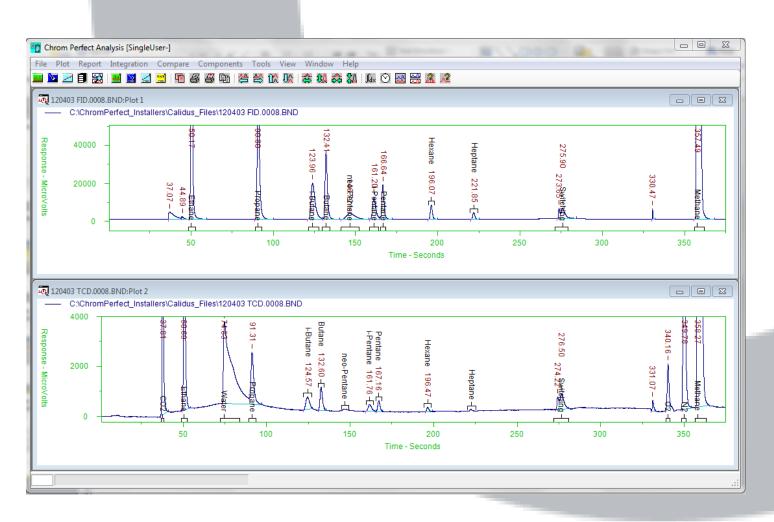
#### Instrument Control



#### Simplified Desktop



#### Fast Fast Fast





#### Robust Software to Match

- Integration algorithms
- Data handling reporting
- Instrument control
- Interface with LIMS systems



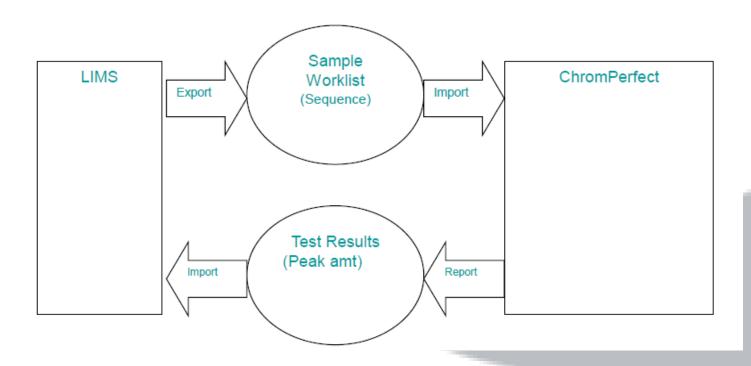
#### Distribution of Control

- Centrally located Instrument Server
- Client workstations placed anywhere
- Instruments controlled from LIMS to LAB

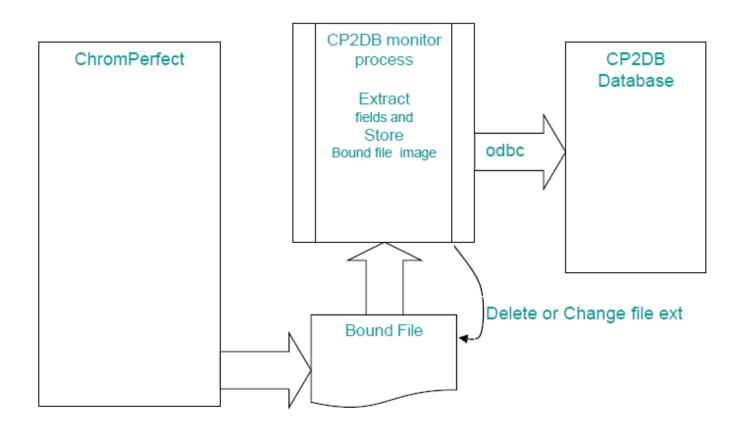


#### Central Integration

### LIMS Sequence Interface

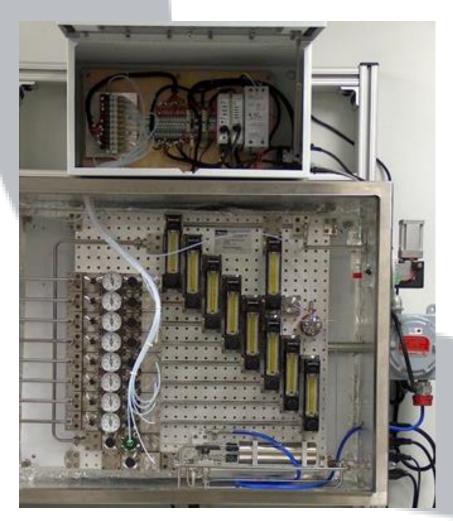


#### Information Transmitted



#### Process Sample Systems

Nessi



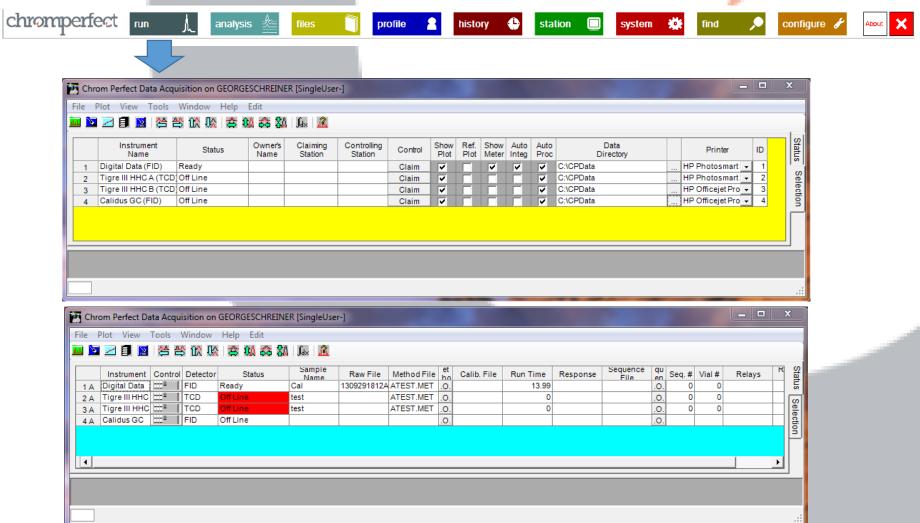
Customized Solutions



#### Common Technology Employed

- Balance and use existing infrastructure
- Local at site processing
- Remote control
- Highly secure

#### Common User Interface





#### Long Arm of the Laboratory

- Sampling Stays Local
- Testing of Process Cleaning Procedures
- Monitoring of Workplace Atmosphere
- Local Chemical Reaction Monitoring
- Processing of Water streams
- Wireless connectivity for Legacy Instruments

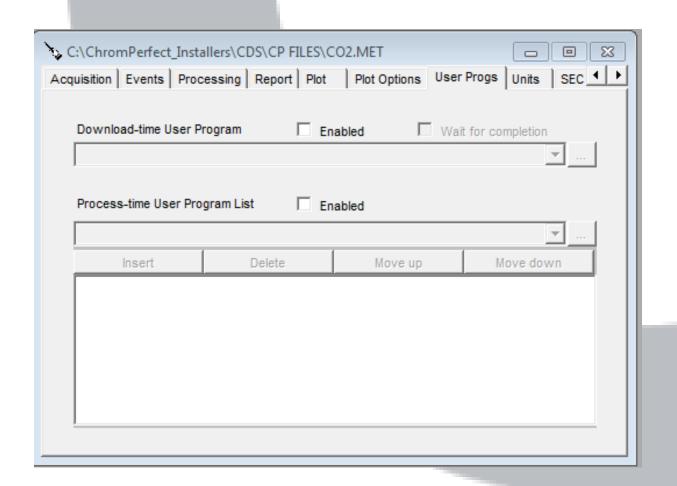


#### Alarms from Analytical Results

Name	R.T.	Missing peak?	Amount	Out of limit?	Area %	Over FV1?	Skew	Over UF1?
propanol	0.30	OK	0.74	OK	21.155	OK	1.002	OK
n-butanol	0.40	OK	1.00	OK	18.501	OK	0.999	OK
s-butanol	0.44	OK	0.50	OK	14.052	OK	1.010	OK
i-butanol	0.48	OK	0.84	OK	17.560	OK	1.002	OK
hexanol	0.70	OK	0.32	OK	16.795	OK	1.007	OK
heptanol	0.74	OK	0.58	OK	11.936	OK	0.999	OK



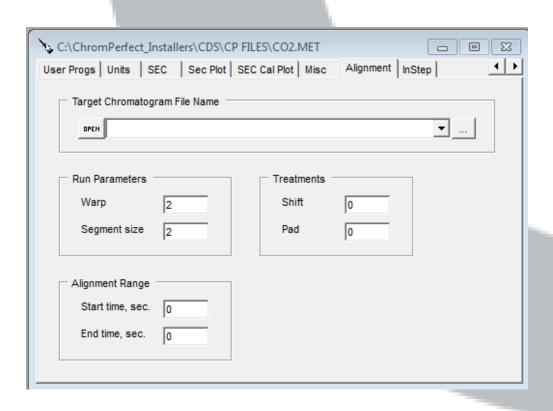
#### Flexible Programming

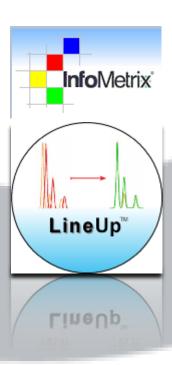




#### Chemometrics

Direct Integration of InfoMetrix LineUp Software

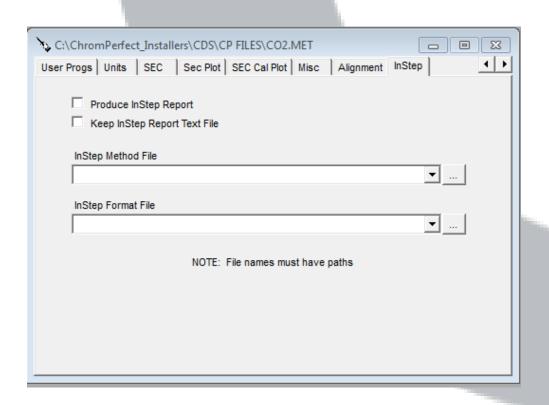






#### Chemometrics

Direct Integration of InfoMetrix InStep Software



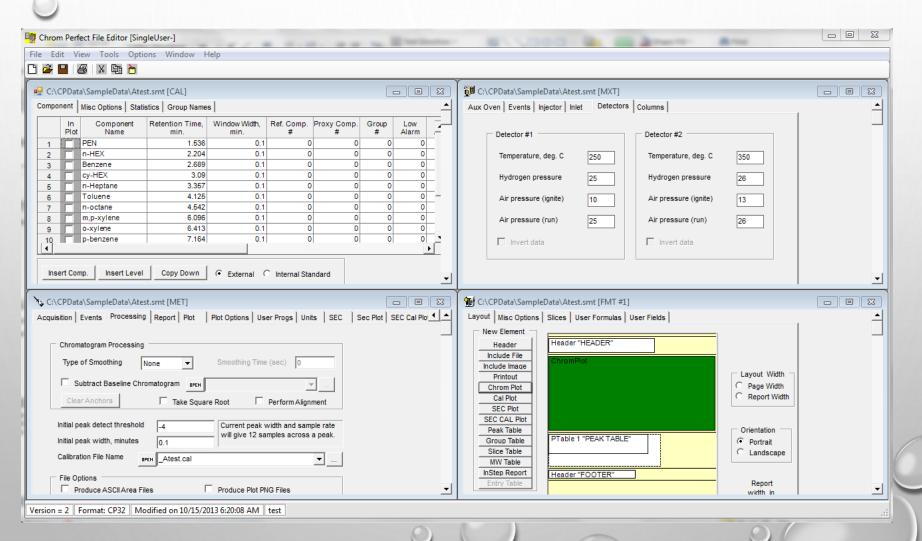


## ANALYZER CONTROL UNITS

- •GENERAL TOOL BETWEEN PLANT AND LABORATORY
- •LEARNING CURVE SHORTENED SIGNIFICANTLY
- EASY CHANGE CONTROL

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#### COMBINE ELEMENTS OF ACQUISITION AND ANALYSIS

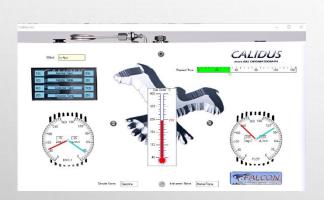


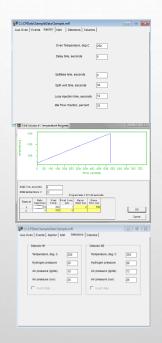
# chromperfect COMMUNICATE TO THE UNIVERSE

- MAKE DATA AVAILABLE TO ALL CUSTOMERS
- CREATE STANDARD FILE TYPES ON THE FLY
- E-MAIL REPORTS AND PLOTS
- EVALUATE AND PRODUCE ALARMS
- CONVERSE WITH SCADA

### SYMMETRIC INSTRUMENT CONTROL

THE ANALYZER INSTRUMENT IN THE PLANT OR AT THE SAMPLE SITE
THE ANALYTICAL INSTRUMENT IN THE LABORATORY







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#### SAMPLING CONTROL

AUTOMATED
SAMPLE STREAMS

- OFF THE SHELF DEVICES
- CUSTOM CONFIGURED



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#### LABORATORY TO PLANT

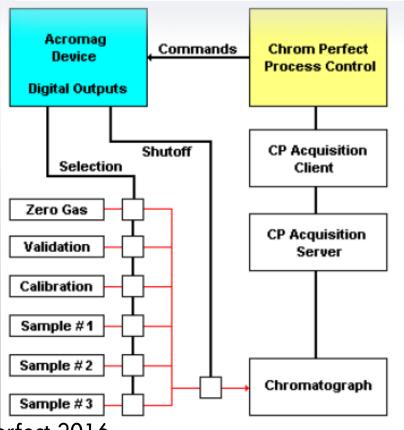
- ANALYTICAL METHODS
- FILE COMPATIBILITY
- RESULT CORRELATION
- CHROMPERFECT PROCESS CONTROL



Process Control Module [SingleUser-]	X
chromperfect	Setup
Process Control Module	Monitor
Version 6.0.10	Exit

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### chromperfect chromperfect process control

Instrument #1 Configuration	1	Mary of the	18.00	X
General AcroMag Special	Ports   Scheduled Streams	Temperature Sensing and Control	External Alarms	Internal Alarms
Instrument Name Digita	I Data	•		
Injection Delay Time, sec.  Recovery Delay Time, sec.  Message Background Color	2 V			
			ОК	Cancel

Coberight I Charmaerfest 12016



🖳 Instrument #1 Configurati	on	X
General AcroMag Specia	al Ports   Scheduled Streams   Temperature Sensing and Control   External Alarms	Internal Alarms
	Model IP Address	
Digital VO "A" (required)	983EN 192.168.20.101	
Digital VO "B" (optional)	951EN T192.168.20.102	
RTD Module (optional)	966EN-6006 ▼ 192.168.20.103	
	ок	Cancel

I/O Gear Configuration

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☐ Instrument #1 Configuration						
General   AcroMag   Special Ports   Scheduled Streams   Temperature Sensing and Control   External Alarms   Internal Alarms						
Zero Gas Stream Port Number	A1 🔻	Maintenance Mode Port Number A4 ▼				
Shutoff Valve Port Number Shutoff Valve Duration, sec.	None   Use MFL file	Priority Stream Port Number A5 ▼ □ Priority Stream Number B0 ▼				
Heater Control Port Number Cooler Control Port Number	A2 • • • • • • • • • • • • • • • • • • •					
		OK Cancel				

Specialized Ports

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Instrument #1 Configuration					X	
General AcroMag Sp	pecial Ports	Scheduled Streams	Temperature	e Sensing and Control	External Alarms	Internal Alarms
Stream Number  A0  Configure	Port: Name: Connected Type: Scheduled Run Numbe	Calibration i: Priority				
					ОК	Cancel

Scheduled Stream Configuration

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☐ Instrument #1 Configuration	X
General   AcroMag   Special Ports   Scheduled Streams   Temperature	e Sensing and Control   External Alarms   Internal Alarms
Upper Alarm Limit 65  Lower Alarm Limit 35	Upper Threshold (cool ON) 55  Lower Threshold (heat ON) 45  Refractory Time, min. 1
	OK Cancel

**Analyzer Enclosure Conditions** 

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☐ Instrument #1 Configuration							
General	AcroMag	Special Ports	Scheduled Streams	Temperature Sensing and Control	External Alarms	Internal Alarms	
	Port N	umber HRA	Addr Function				
AlarmA	B1	▼ 101	Validation	1			
Alarm B	B2	▼ 102	Calibratio	n			
Alarm C	None	▼ 0					
Alarm D	None	▼ 0					
_							
					ОК	Cancel	

External Alarms from SCADA

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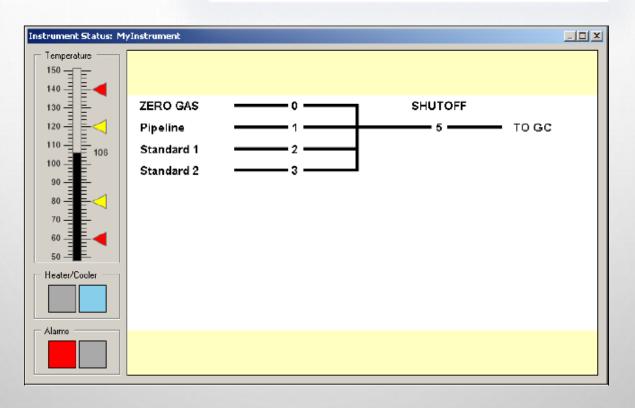
	AND THE RESERVE AND THE PERSON NAMED IN	_ X
General   AcroMag   Special Ports	Scheduled Streams   Temperature Sensing and Control   External Alarms	Internal Alarms
	HR Address	
Out-Of-Service Flag	104	
Calibration / Validation Flag	105	
	ОК	Cancel

Internal Alarms visible to SCADA

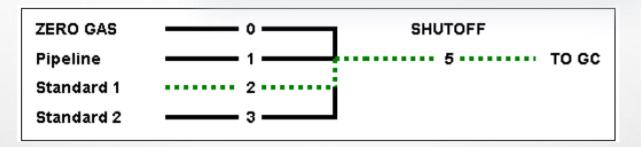
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chromperfect process control



chromperfect process control



ZERO GAS		SHUTOFF
Pipeline	1	5 TO GC
Standard 1	2	
Standard 2	3 ———	

#### PLANT AND LABORATORY







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Extending The Reach of Chromatography Data

# chromperfect chromperfect chromperfect MarkerTrace

- Specific SOP for application of Specific Testing
- Creation of the Analyzer Controller Unit, the ACU

- This is a "Joint Venture" of Instruments and Software
- Consideration of Users that are commissioned for the Project
- The application of revolutionary, unique instrumentation

- Highly Trained Scientists Begin the Process
- Convert the Identified Requirement into a Chromatographic Solution
  - Method Development
  - Keeping an Eye on Logistics for the Environment of Deployment
- Highly Trained Technicians
  - Need not have a "Science" background
  - Trained to adhere to tasks outlined in Software

## Anatomy of the Software Solution

- Begins with a Highly Reliable Instrument
- Chromperfect Marker Trace designed around Calidus
- Micro and Fast Gas Chromatography
- Many Deployment Options
  - Laboratory Environment
  - Mobile Implementation
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#### Determination of the "Product"

- The Product is the Result of the Entire Process
- Software and Hardware are Only the Vehicle
- The ACU is developed from the Product Down
  - Result Report
  - Method to Get the Result
  - Instrument to Run the Method
  - Software to Knit the Pieces Together
- Software is a Flexible and Dynamic

#### The Problem Before Us

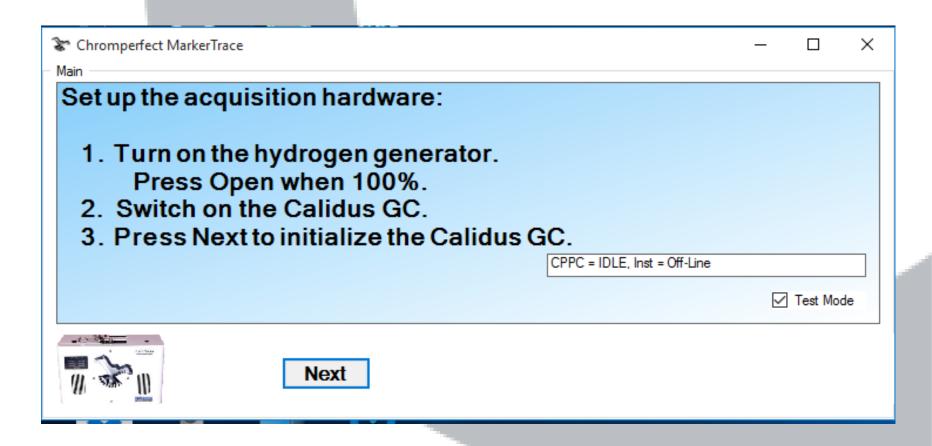
- Detection of Fraud in Fuels, Spirits,
   Fragrances, Flavors, and More
- Tools for Enforcment Agencis and Govt's
- Reliable Data on a Mobile Basis
- Defined and Strick SOP
- Detection at Low Levels

A Look At the ACU

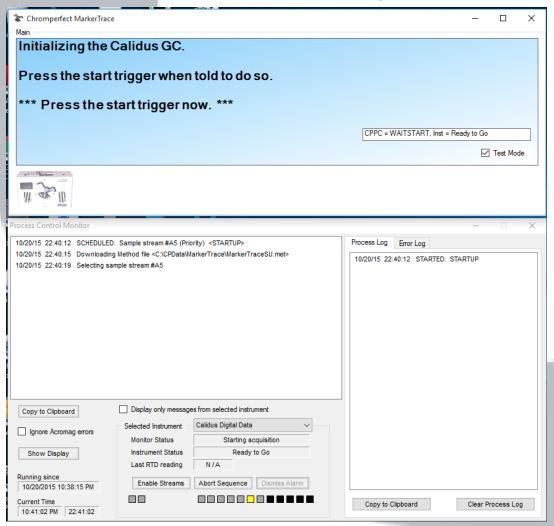




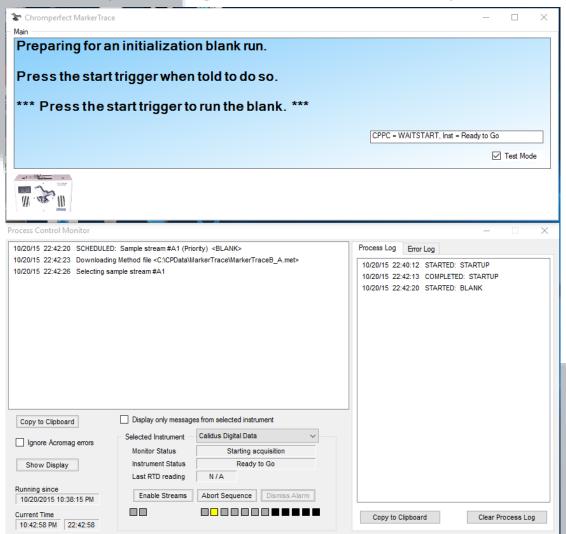
#### Startup



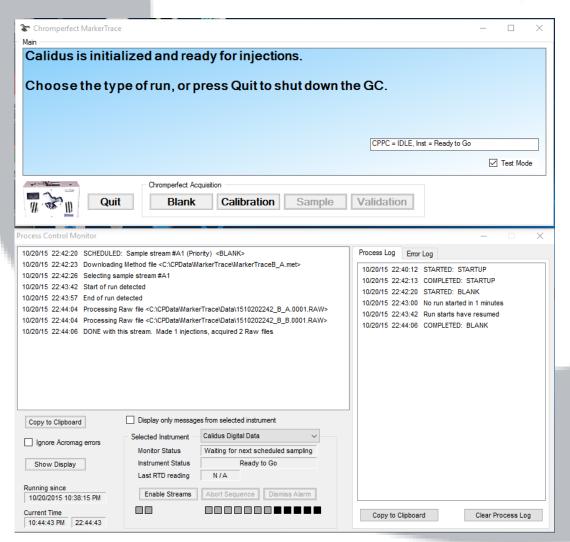
#### Initialize the ACU System



#### Preparing a Clean Analyzer

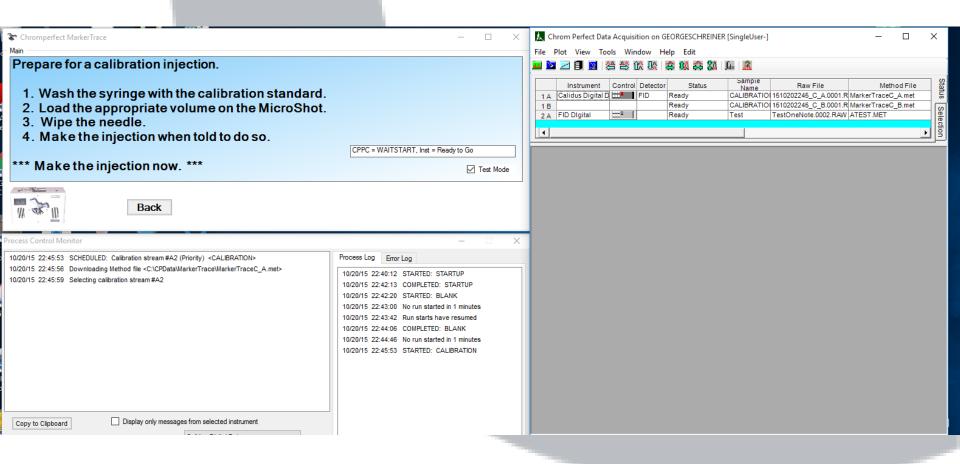


#### Ready for Testing



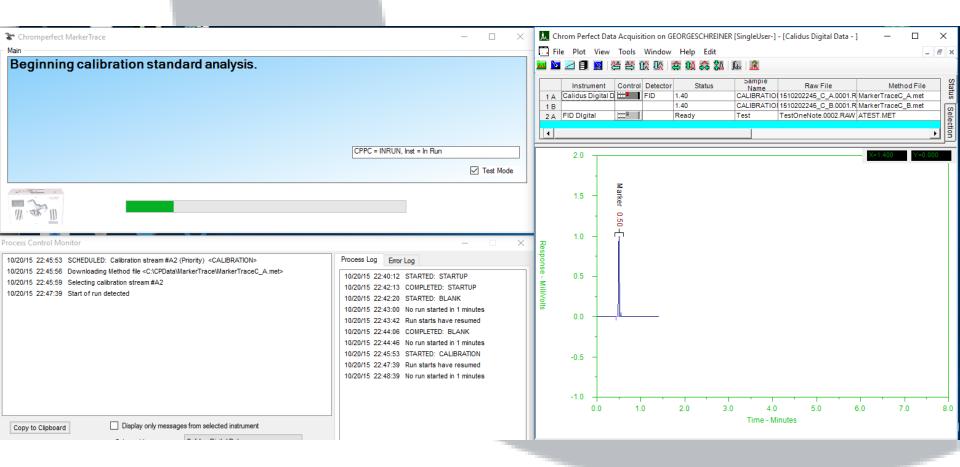


#### Calibration

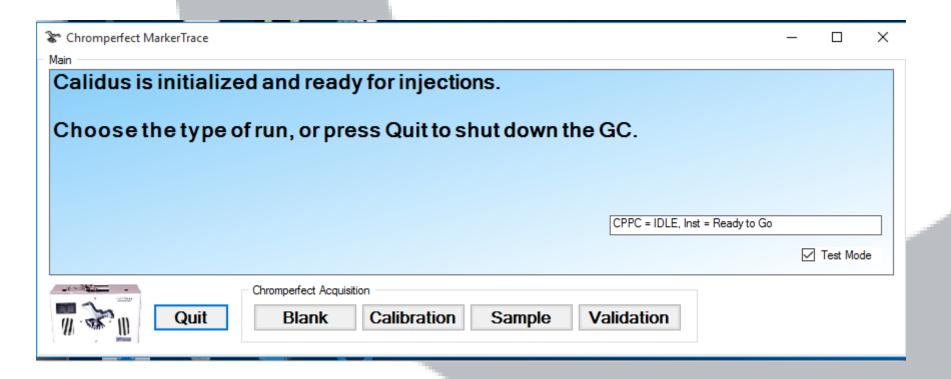




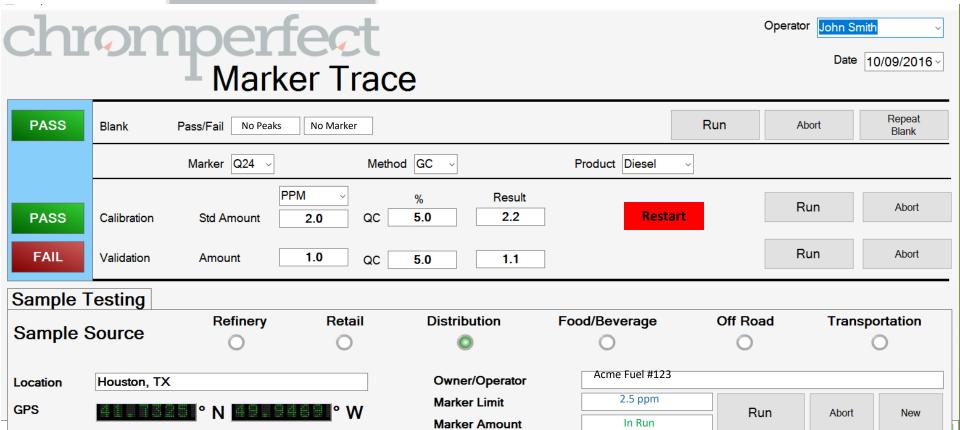
#### Blending Three Techniques



#### ACU Ready for Sample Unknown

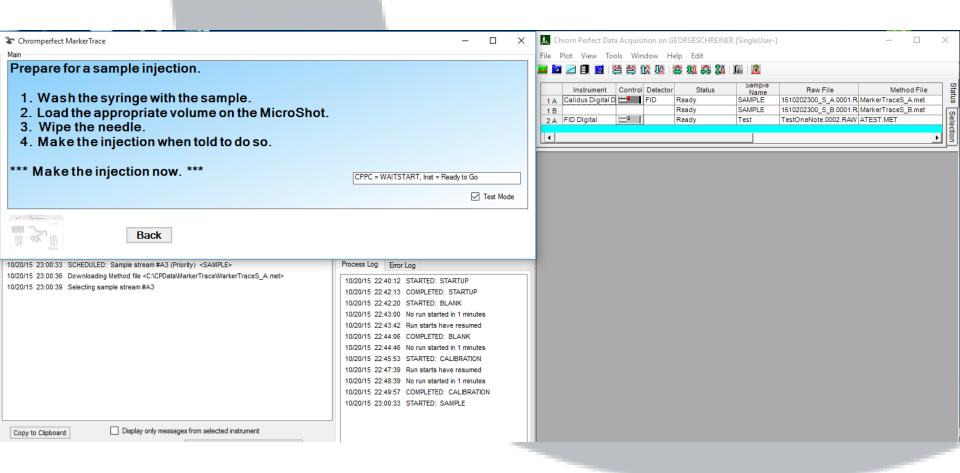


#### Preparing a Test Sample

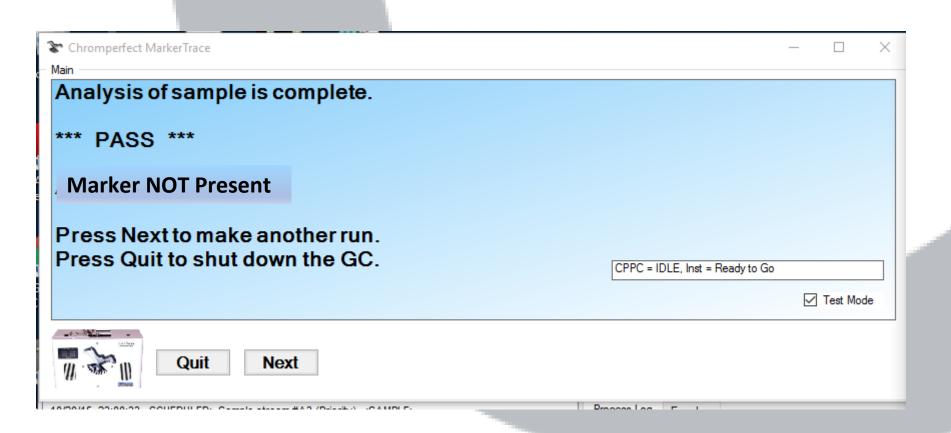




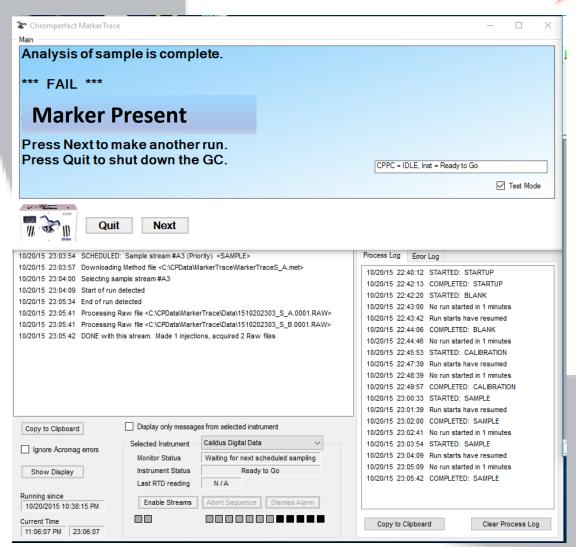
# Detailed Instructions Adhere to the Developed SOP



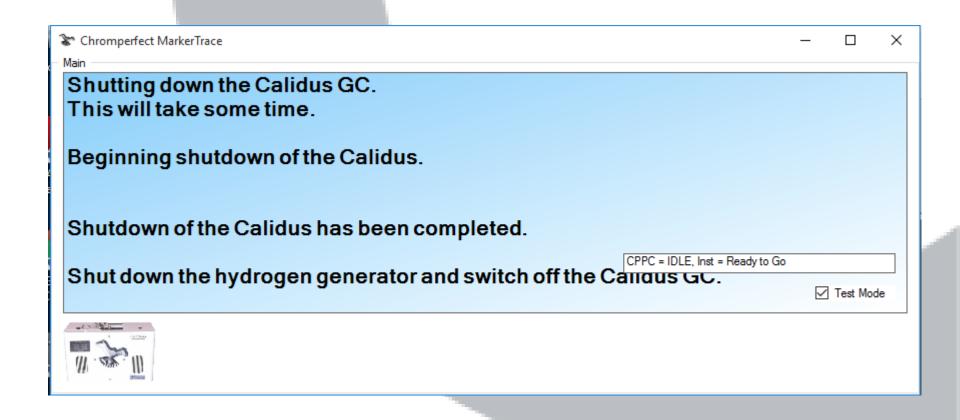
#### **Automatic Results Real Time**



#### Automatic Results Real Time



#### **ACU Completion Control**



#### The Future Will Need More ACU Units

- Software to meet new Challenges
- Distributed and Centralized Software
- Centralized Computing



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chromperfect natural gas



chromperfect process control

## Thank You